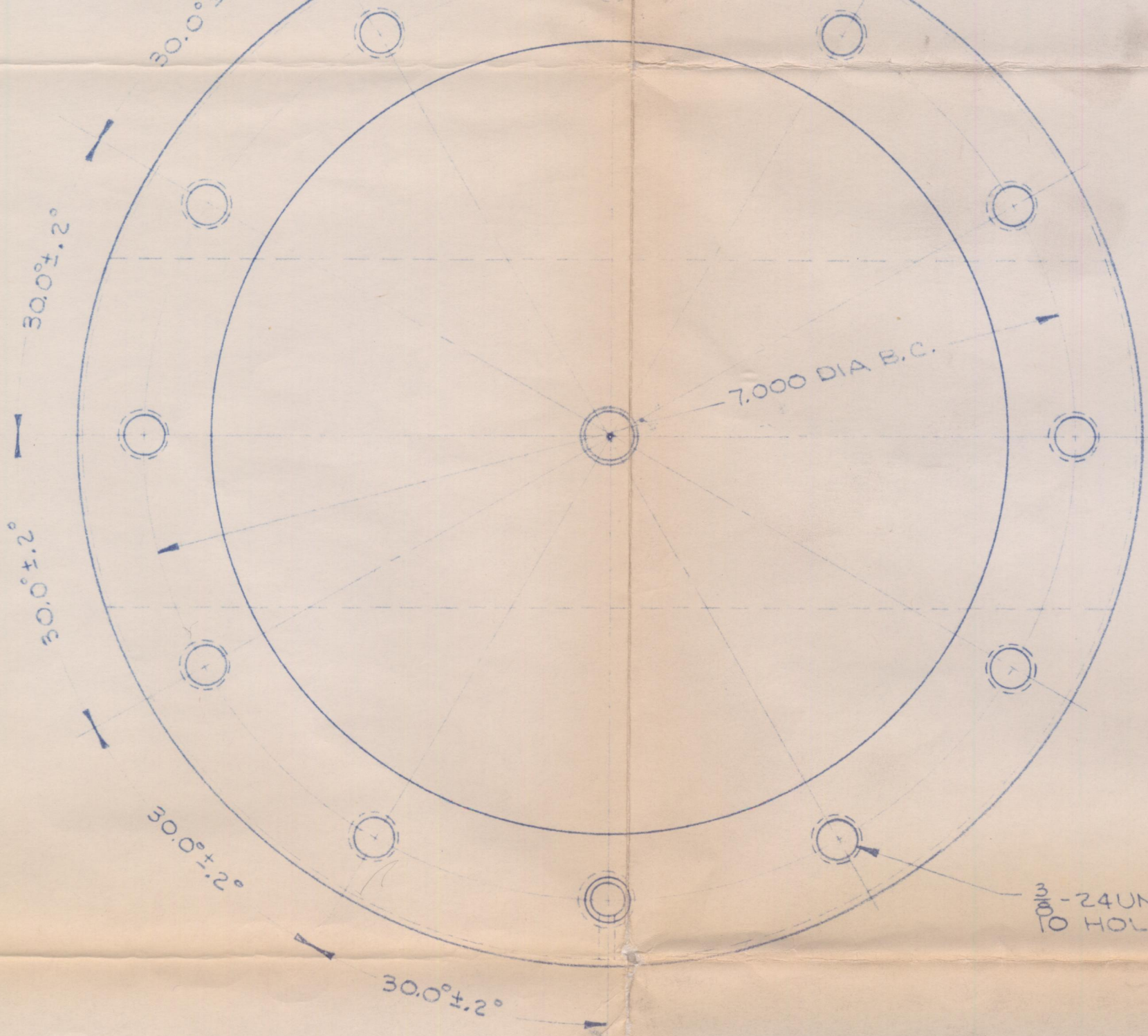
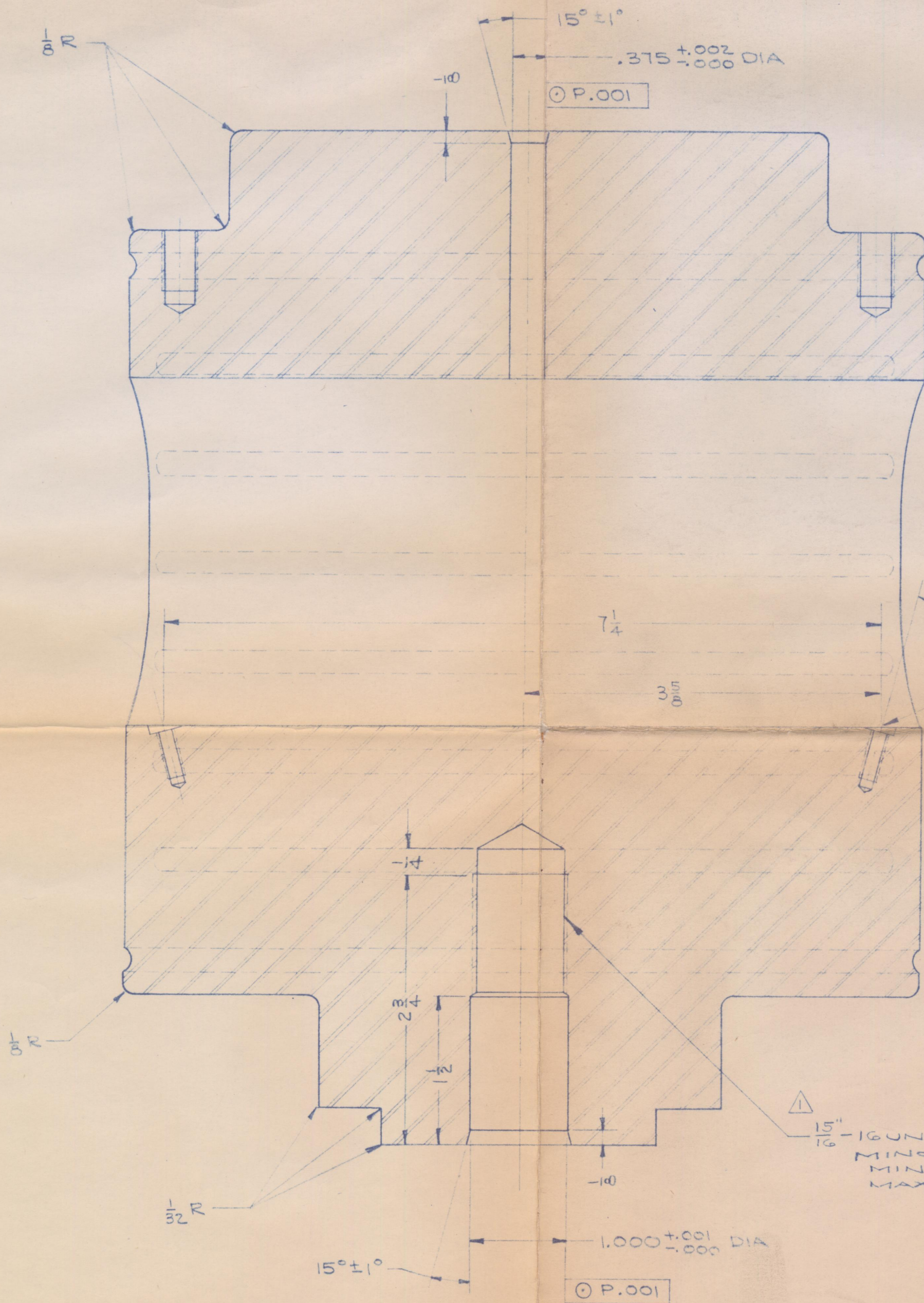


HOLE FOR
COLLIMATOR
REQ'D IN ONE
PISTON ONLY



$\frac{1}{16}$ - 24 UNF - 2B x $\frac{1}{16}$ DEEP
TO HOLES

PT - 2 HOLES



⚠ $\frac{1}{4}$ - 2B UNC - 2B x $\frac{1}{2}$ DEEP & BORE
 $\frac{5}{16}$ DIA x $\frac{1}{16}$ DEEP - 2 HOLES

MAT'L: AISI 4340 AIRCRAFT QUALITY
MAGNAFLUXED STEEL FORGING.
HEAT TREAT: R_c 55-59

⚠ $\frac{15}{16}$ - 16 UN - 2B THD.
MINOR DIA.
MIN. .870
MAX. .884

SEE H.T.H. DWG. DATED JAN. 3, 1961



McCARTNEY MFG. CO.
BAXTER SPRINGS KANSAS

PISTON

UNLESS OTHERWISE SPECIFIED
TOLERANCE: FRACTIONS ± 1/64 DECIMALS ± .005
BREAK SHARP CORNERS AND EDGES 1/64 R. ALL OVER
SURFACE FINISH 63/ ALL OVER
⚠ ADD THIS CALLOUT & CHG THD. TO THIS
CALLOUT UNLESS 10-24 x 1/16 BORE

SCALE	FULL	DATE	8-8-63
MAT'L	NOTED	DWG	LFP
NOTED	PART NO.	APPROV.	OK H.T.H. 9-23-63
CATALOG NO.		DWG NO.	D-319

REV. 1